



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBW1205G00831-111**  
**Job Sheet 186635**



**Part No:** RBW1205G00831-111

**Job Qty:** 6 ea

**Part Name:** Lettering



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 11/19/18

**Job Tracking No:**

**Due Date:** 11/30/18

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** DWG RBW1205G00831-3G Rev 5. IPP Rev. 3 18.10.04 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |            |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Purchasing | 6 pcs | 11/30/18   | 11/30/18 | 0.00      | 0.00    | Purchasing            |           | NOV 22 2018 |
| 110   | Packaging  | 6 pcs | 11/30/18   | 11/30/18 | 0.00      | 0.00    | Packaging2            |           | NOV 22 2018 |
| 120   | QC         | 6 pcs | 11/30/18   | 11/30/18 | 0.00      | 0.00    | QC6                   |           | 36          |
| 130   | Packaging  | 6 pcs | 11/30/18   | 11/30/18 | 0.00      | 0.00    | Packaging3-1          |           | 9-89        |
| 140   | QC21-SA    | 6 Ea  | 11/30/18   | 11/30/18 | 0.00      | 0.00    | QC21                  |           | DAS         |

Part Op Descriptions: 100 - 1--Issue P/O to Studio Letterage; P/O 041763 2-Fabricate as per DWG.

21 DEC 05 2018  
9-89

Nov 19. 2018 x6 hlu EXP. 2019-11-22

### Job BOM

| Part / Item        | Component Name | Quantity | Operation      | Container |
|--------------------|----------------|----------|----------------|-----------|
| RBW1205G00831-111P | Lettering      | 6 (1 ea) | 100-Purchasing | 5130465   |

### Job Allocations

| Operation      | Component Part     | Required | Inventory | Allocated |
|----------------|--------------------|----------|-----------|-----------|
| 100-Purchasing | RBW1205G00831-111P | 6        | 0         | 0         |

### Part Specifications

Specifications could not be found.

Plex 11/19/18 12:51 PM dart.Lussier.Patrick



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S130466



**Part:** RBW1205G00831-111

**Job No:** 186635

**Serial No/Batch:** S130466

**Revision:** 5

**Inspector:**

**Exp Date:**

**Instructions:**

Date: 11/22/18

NOV 5 1904  
NOV 5 1904

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| REVISIONS |     |             |                       |
|-----------|-----|-------------|-----------------------|
| REV       | ECR | DESCRIPTION | DATE INITIAL APPROVED |

RH → FWD

FWD ← LH

NOTE:  
72 POINT ARIAL FONT

(-111)  
LETTERING

|                                                        |                               |
|--------------------------------------------------------|-------------------------------|
| <b>DART</b><br>AEROSPACE                               |                               |
| TITLE<br>UPPER DECK PLATFORM                           |                               |
| DWG NO.<br>RBW1205G00831-111                           | REV<br>5                      |
| MAT'L VINYL                                            | DRAWN BY: GILBERT             |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED<br><i>D. Weir</i>    |
| .XXX ± .005                                            | HEAT                          |
| .XX ± .01                                              | TREAT                         |
| .X ± .1                                                | FINISH                        |
| ANGLES ± .6°                                           | SPEC                          |
| 1. BREAK ALL SHARP EDGES .015 x 45°                    | USED ON MODEL                 |
| OR .015R                                               | AW139                         |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           |                               |
| SCALE 1:1                                              | DATE 3/21/2011 SHEET 31 OF 32 |







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# **PURCHASE ORDER** **PO041763**

**Supplier:** STU002-VC  
Studio de Lettrage 2001  
210 Main West  
Hawkesbury  
ON  
K6A 2H6 Canada  
Phone: 613 632 5449  
Fax: 613 632 9491

**Attention:** Grace, Batista

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO041763

**PO Date:** 11/16/18

**Due Date:** 11/30/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Belanger, NatashaPhone:

**Via:** Ground

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

*REVISED*

## **Items**

| Line Item                                          | Job    | Part               | Supplier Part No | Item No | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|----------------------------------------------------|--------|--------------------|------------------|---------|-------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                                                  | 186635 | RBW1205G00831-111P |                  |         | Lettering   | Firmed | -       | 11/22/18 | 6 Ea           | 0 Ea              | 6 Ea    | \$13.33333/Ea    | \$80.00        |
| Line Item Note AS PER DWG RBW1205G00831-111 REV. 5 |        |                    |                  |         |             |        |         |          |                |                   |         |                  |                |
| Grand Total:                                       |        |                    |                  |         |             |        |         |          |                |                   |         | \$80.00          |                |

## **Order Notes**

Procurement Quality Clauses  
A005 RIGHT OF ENTRY  
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)  
A012 CHEMICAL AND PHYSICAL TEST REPORTS  
A016 PERSONNEL QUALIFICATION  
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENT  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 11/22/18 9:22 AM dart.lavoie.chantal





# studio sl2

210 Main West  
Hawkesbury, Ontario K6A 2H6  
Canada

## INVOICE

Invoice No.: 47189  
Date: 11/22/2018  
Ship Date:  
Page: 1  
Re: Order No.

**Sold to:**

Dart Aerospace Ltd

1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

**Ship to:**

Dart Aerospace Ltd

1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

| Quantity                                                       | Description                                                    | Base Price | Disc. % | Unit Price | Amount |
|----------------------------------------------------------------|----------------------------------------------------------------|------------|---------|------------|--------|
| 6 ✓                                                            | RBW1205G00831-111P. ✓<br>PO# 041763 ✓<br>Attn: Patrick Lussier | 13.3333    |         | 13.3333    | 80.00  |
|                                                                | Subtotal:                                                      |            |         |            | 80.00  |
|                                                                | H - HST<br>HST                                                 |            |         |            | 10.40  |
| Thank you for your business / Merci de faire affaire avec nous |                                                                |            |         |            |        |

Shipped By:

Tracking Number:

HST: 825007651RT0001

Comment: WO24103

Sold By:

Total Amount 90.40

Amount Paid 0.00

Amount Owning 90.40

DAS  
38  
9-89





\*\*\* **CERTIFICATE of CONFORMITY** \*\*\*

Manufacture:

studio SL2

Purchase order #:

041763 ✓

Packing Slip#

W024103

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

RBW1205600831-111P. ✓

Quantity:

6 ✓

Certification:

We hereby certify that:

PLEASE  
CHECK  
BOX IF  
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: NOV 22, 19

Authority:

Avery

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/11/22

Signature:

Val Z

Title:

Office Admin.

DAS  
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240  
85  
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